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**Assmang Limited Iron Ore Division – Beeshoek Mine**  
**DR Lump Iron Ore Specifications**  
**(18.0mm x 6.3 mm)**

**DR Lump - Chemical Specification**

	Minimum (%)	Maximum (%)
Fe	64.00	
SiO <sub>2</sub>		5.00
Al <sub>2</sub> O <sub>3</sub>		2.50
P		0.060
S		0.040
K <sub>2</sub> O + Na <sub>2</sub> O		0.35
Mn		0.35
H <sub>2</sub> O		2.00

**DR Lumpy - Physical Specification**

	Maximum (%)
> 18 mm	5.00
< 6.3 mm	5.00